

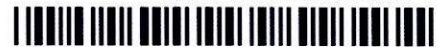


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7335

Job Sheet 208847



Part No: 647.7335

Job Qty: 2 pcs

Part Name: EC135 T2/P2 Lower Cutter Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/2/20

Job Tracking No:

Due Date: 5/6/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.7300 REV.E IPP REV:A 2020.04.01 NEW ISSUE DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		5/6/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DART
AEROSPACE
Container No: S269177
Part: 647.7335
Job No: 208847
Serial No/ Batch: S269177
Revision: REV.E
Inspector:
Exp Date:
Instructions:
Date: 04/01/20

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 4/2/20 8:12 AM Dart.lajeunesse.marie

120	QC 4	2 pcs	5/6/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	2 pcs	5/6/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	2 pcs	5/6/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	2 pcs	5/6/20	0.00 0.00	QC 21 - FG - 21	

DAS
72
9-89DAS
72
9-89

QC 21 - FG - 70

QC 21 - SA - 53

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7335

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7335

140 - (QC21- Final Inspection - Work Order Release)

015361

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5247655
600.0991	Magnabond 6398 Part B Size 112 ml	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5247659
600.1012	Sealant PR1425B2 (#654 sem)	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5264601
601.2045	RTV (LOCTITE 598)	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5253891
647.0112	Strut Bracket	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258631
647.7501	Lower Cutter Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5262104
647.7702	Strut Assembly	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258643
93635A212	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5253060
AN3-11A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5247339
AN316C4R	Nut, Jam	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5237720
AN4C7A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5222451
AN665-34R	Clevis	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5239635
MS21042L08	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5250462
MS21042L3	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5247081
MS21042L4	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5265315
MS27039-08-13	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5247871
NAS1149C0432R	Washer (AN960C416L)	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5257777
NAS1149F0332P	Washer (AN960-10L)	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5264512
NAS1149FN832P	Washer (AN960-8)	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5247070

5266998

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	2	34	0
	600.0991	2	36	0
	600.1012	2	35	0
	601.2045	2	27	0
	647.0112	4	168	0
	647.7501	2	17	0
	647.7702	4	44	0
	93635A212	8	85	0
	AN3-11A	4	237	0
	AN316C4R	4	92	0
	AN4C7A	4	244	0
	AN665-34R	4	101	0
	MS21042L08	4	1,106	0
	MS21042L3	4	2,658	0
	MS21042L4	4	2,509	0
	MS27039-08-13	4	195	0
	NAS1149C0432R	16	2,375	0
	NAS1149F0332P	8	3,400	0
	NAS1149FN832P	8	2,944	0

Part Specifications

Specifications could not be found.

Plex 4/2/20 8:12 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

[illegible]

46	647.1710	GPS MOUNT		
45	647.3201	GROUNDING CABLE ASSY		
44	647.1915	SUPPORT ANGLE		
43	647.1914	BRACKET		
42	647.1913	TEE		
41	647.1818	NOSE DOOR SPACER		
40	647.1815	GUSSET, RH		
39	647.1814	GUSSET, LH		
38	647.1812	SHIM		
37	647.1811	SPACER		
36	647.1810	NOSE DOOR DOUBLER		
35	647.1702	SKID DEFLECTOR ASSY		
34	647.1610	WIPER DEFLECTOR, FWD		
33	647.1602	DOUBLER ASSY		
32	647.1601	WIPER DEFLECTOR ASSY, AFT		
31	647.1406	CUTTER ASSY (UPPER)		
30	647.1405	CUTTER ASSY (UPPER)		
29	647.1404	CUTTER ASSY (UPPER)		
28	647.0112	STRUT BRACKET		
27	601.3655	LOCK WASHER	LN9025-0820K	
26	601.3126	WASHER	NAS1149F0532P	
25	601.3121	EYE BOLT	AN44-5A	
24	601.3120	EYE BOLT	AN44-12A	
23	601.3119	CLEVIS	AN665-34R	
22	601.2973	LOCKNUT	MS21042-08	
21	601.2375	WASHER	DIN125	
20	601.1541	LOCKNUT	MS21042L08	
19	601.1324	BOLT	AN4CH6A	
18	601.3130	BOLT	NAS6603-16	
17	601.1500	BOLT	NAS6603-12	
16	601.2910	SCREW	MS27039-1-18	
15	601.1954	SCREW	MS27039-1-17	
14	601.2637	SCREW	MS27039-1-16	
13	601.3012	SCREW	MS27039-1-15	
12	601.1622	SCREW	MS27039-1-14	
11	601.1953	SCREW	MS27039-1-12	
10	601.1365	SCREW	MS27039-1-10	
9	601.3069	SCREW	MS27039-1-09	
8	601.2198	SCREW	MS27039-1-07	
7	601.2525	SCREW	MS27039-0807	
6	601.2988	SCREW	MS27039-0813	
5	601.3137	SCREW	MS27039-0816	
FIND #	PART #	DESCRIPTION	MATL	SPEC.

ORIGINAL DATE (MM-DD-YY) 11/24/09 CHECKED BY A. QIAN DRAWING APPROVAL BY S. LEE CONTRACT NO.	 3030 ENTERPRISE CT., SUITE A VISTA, CA 92083 (760)-724-5300 AEROSPACE AFFILIATE INDUSTRIES INC. (also DART AEROSPACE)																																																																																																																																																																																																																																																																																																																																																																																																																																												
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 4 PLACE DECIMALS ±.002	EC135 CABLE CUTTERS KIT <table border="1"> <thead> <tr> <th>REV.</th> <th>DATE</th> <th>DESCRIPTION</th> <th>BY</th> <th>CHKD.</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>07/26/06</td> <td>647.7300</td> <td></td> <td></td> </tr> <tr> <td>2</td> <td>07/26/06</td> <td></td> <td></td> <td></td> </tr> <tr> <td>3</td> <td>07/26/06</td> <td></td> <td></td> <td></td> </tr> <tr> <td>4</td> <td>07/26/06</td> <td></td> <td></td> <td></td> </tr> <tr> <td>5</td> <td>07/26/06</td> <td></td> <td></td> <td></td> </tr> <tr> <td>6</td> <td>07/26/06</td> <td></td> <td></td> <td></td> </tr> <tr> <td>7</td> <td>07/26/06</td> <td></td> <td></td> <td></td> </tr> <tr> <td>8</td> <td>07/26/06</td> <td></td> <td></td> <td></td> </tr> <tr> <td>9</td> <td>07/26/06</td> <td></td> <td></td> <td></td> </tr> <tr> <td>10</td> <td>07/26/06</td> <td></td> <td></td> <td></td> </tr> 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